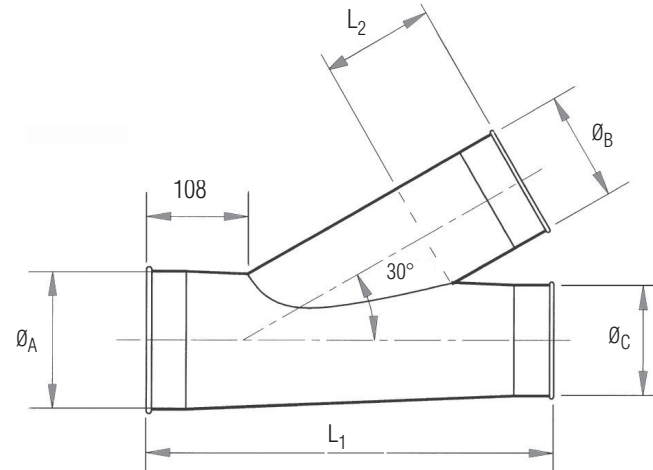


Ø mm	O/D mm	I/D mm	Rolled Edge (nom. mm.)	Thickness mm	
80	79	78	6	0.7	
100	98	97	6		
125	124	123	6		
140	139	138	6		
150	148	147	6		
160	159	158	6		
180	179	178	8		
200	200	199	8		
224	224	223	8		
250	250	249	8		
280	279	278	8		
315	313	312	10		0.9
350	348	347	10		
400	400	398	10		
450	449	447	10		
500	499	497	10		
560	559	557	10		
630	629	627	10		
710	709	707	10		



$$L_1 = (\varnothing_2 \times 2) + 236$$

$$L_2 = (\varnothing_2 / 2) + 58$$

\varnothing_C must be smaller than or equal to \varnothing_A

\varnothing_B must be smaller than or equal to \varnothing_C



Construction

Longitudinal seam type: groove (lockform) seam

Ends

Standard QF end can be changed to Raw ID (RO), Raw OD (RI), RawFlex / Hose (RF), Flat Bar Flange (FFL), or 6mm turned out edge (FB).

Temperature Rating of Product Components		
° C	QF Branch	Sealants
200°	Galvanised Steel	3M Metal Sealant 2084
121°		
-20°		

Additional Notes
At temperatures ranging between 200° C and 250° C, the zinc-iron alloy layers in galvanised steel will continue to provide a high level of protection from corrosion. However, there may be some peeling, changes in mechanical properties, and reduction in the corrosion protection. Recommended max. service temperature is 200° C.

Compliance / Rating of Product Components		
Product	Material	Compliance / Rating
Branch	Galvanised	JIS G 3302 with G90 Rating
3M Metal Sealant 2084	Acetone blend	AAMA Specification 801.1